

# DYNOforged series Handling Manual



**STEK**



## DYNOforged package

The DYNOforged series package consists of the following items:

DYNOforged roll 1 ea (60" x 10M)

DYNOforged Handing Manual 1 ea

STEK FORMULA 18 Primer 30ml 2 bottles

Installation Brush 1 ea (For Primer application)

## DYNOforged Maintenance Recommendations

We recommend the following STEK car care products to ensure the longevity of the installed DYNOforged film.

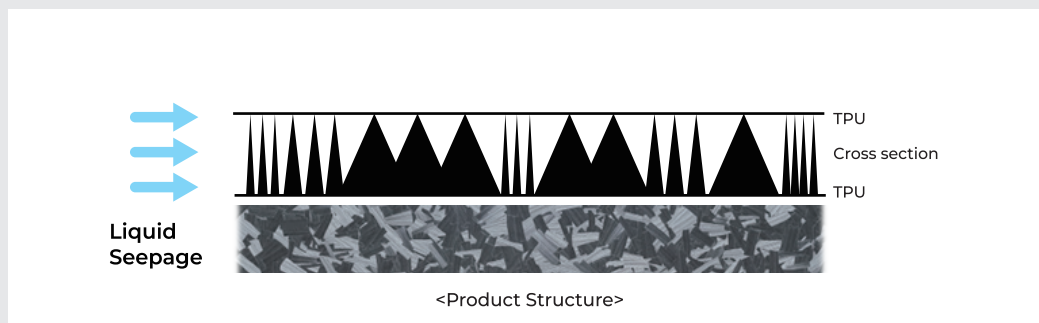
### STEK FORMULA 18 Primer (Included in the package)

We strongly recommend you seal the edges of the cut film with STEK FORMULA 18 Primer to prevent water and other liquids from seeping into the film through the microscopic gaps between the film layers. Please note that our warranty will not cover any damage related to water seepage on the installed DYNOforged film without sufficient proof that the film was sealed with STEK Primer.

### STEK Formula Quartz (Optional)

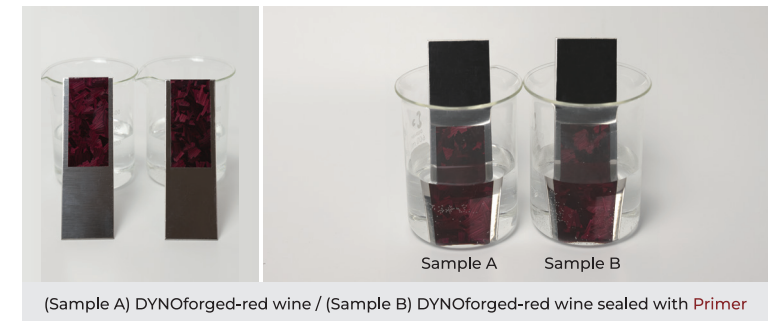
Applying STEK Formula Quartz ceramic coating on the top of the installed DYNOforged film can help extend the film's lifespan.

## Why Apply STEK Primer on DYNOforged?

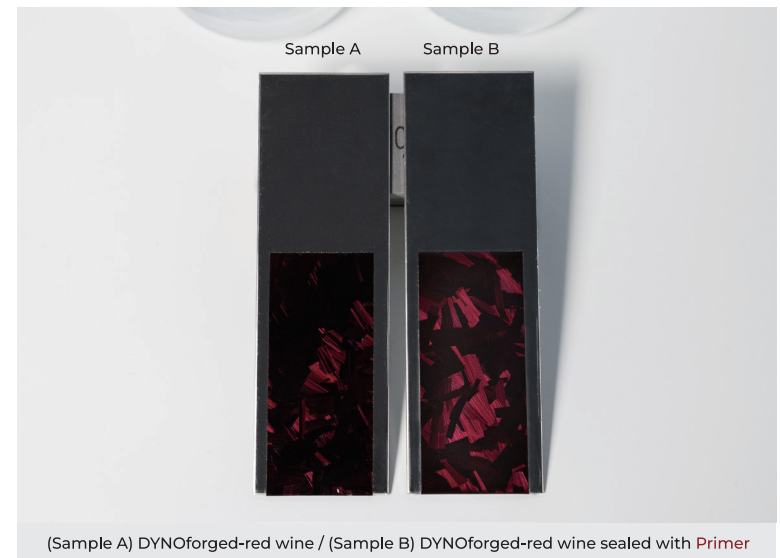


DYNOforged series PPF has a two-ply structure with patterns engraved in the bottom layer. This characteristic creates irregular microscopic gaps between the top and bottom layer where liquids can seep through and leave a noticeable mark after exposure to liquid. Most of these marks will disappear as the liquid evaporates. However, the contaminants in the liquid may cause permanent discoloration. We strongly recommend that you apply STEK FORMULA 18 Primer on the edge of the film. Our Primer is fat-soluble, which can prevent water from seeping in for a long time.

## Preventive Action (STEK Lab test result)



Applying STEK FORMULA 18 Primer to the edge of the film can prevent liquid from seeping in. The below photo demonstrates that the sample sealed with our Primer does not have the issue of liquid seeping in.



The photo above is taken after submerging two samples of DYNO-forged-red wine in water for 24 hours. Sample A is not sealed with STEK FORMULA 18 Primer, and sample B is sealed with Primer. Sample A displayed a noticeable mark from the water seeping in after one hour of submersion. However, sample B hasn't shown any issues during the entire test.



# Installation guide

1

## Before installation

Clean the car surface with STEK 06 SHAMPOO to remove any dirt, oil, and other debris for a fresh and clean install.

2

## During installation

During installation, ensure that the edges of the film on the vehicle surface are well wrapped inward. Try to cut the film in one go. Delamination of layers may occur if the film is cut several times.

3

## After installation

After installation, apply the enclosed STEK Primer on the edge of the installed film. Make sure that you apply enough amount of primer during the installation. Please do not apply the primer too quickly and allow it to be applied without gaps.

4

## How can I remove primer from the film?

Use STEK 08 TAR & ADHESIVE remover on the edge of the film. It will help you to remove the film without damage.

# STEK